Installation Steps and Activation Guide for RC+ 8.1 Basic through the Legacy Customer Upgrade Program

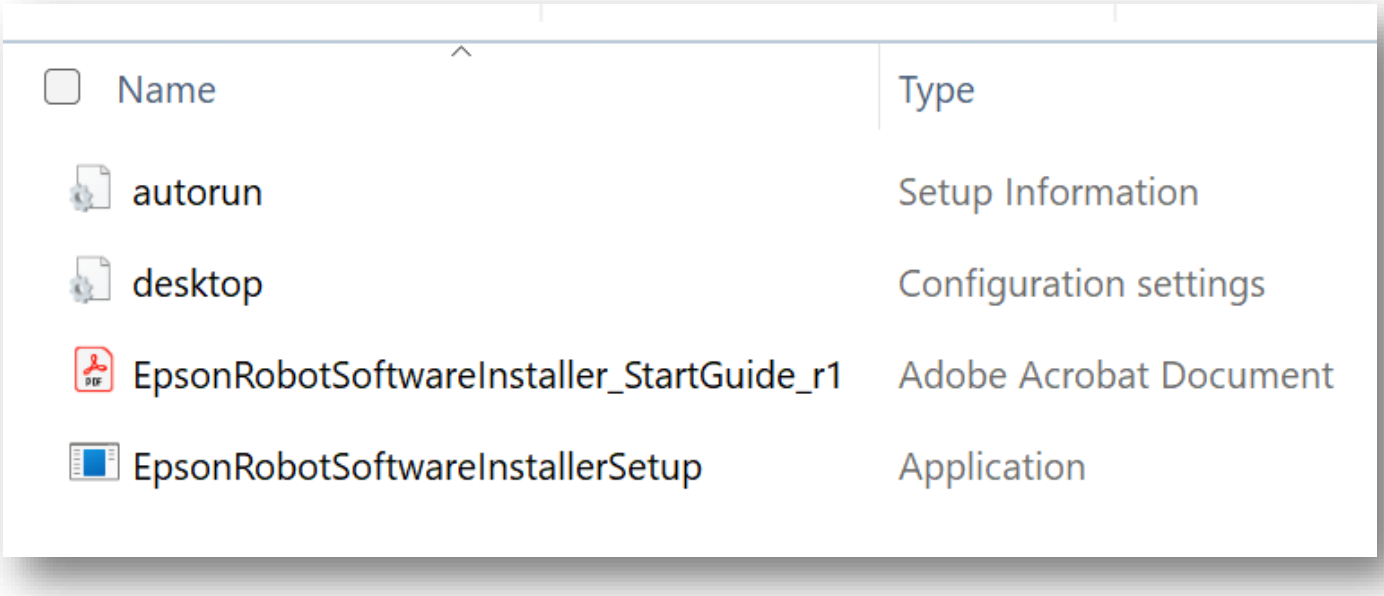
Legacy customers with RC+ 7.x installed on their PC can upgrade from the RC+8.1 lite license to the RC+8.1 basic license for no additional charge. This license is only valid on the PC where the software is installed and is not transferable to another PC at any time. This program is to support legacy Epson robot customers and is available until 12/31/26.

Step 1: RC+ 7.x must be installed on the PC to be used

For information on how to install RC+ 7.x please reference Appendix B of the Epson RC+ 7.0 Software manual included at the end of this document.

Step 2: Extracting the RC+ 8.1 files

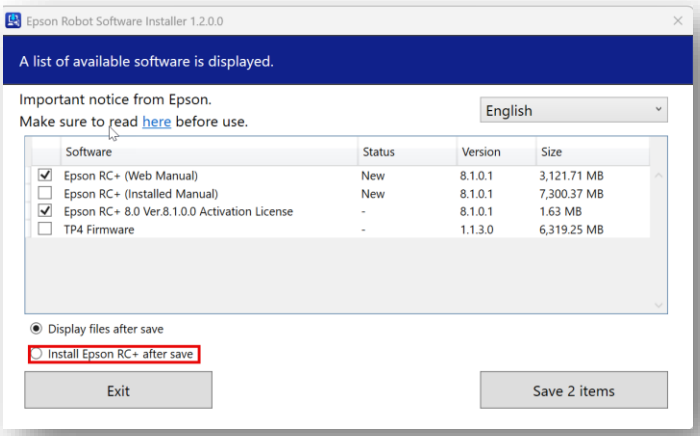
The RC+ 8.1 disc that ships with Epson robots contains the following files.



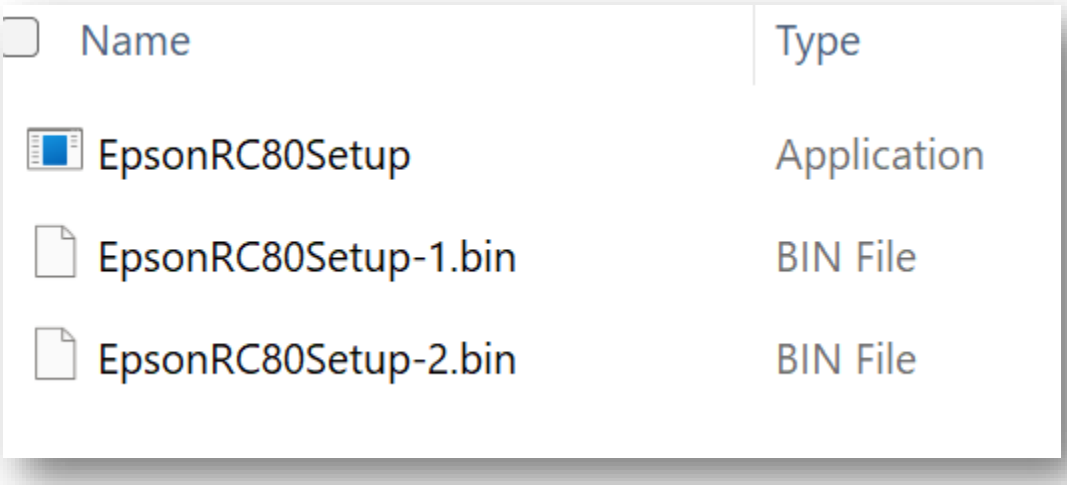
Running the setup file extracts out the installer and other files on your local computer. By default the path to that is ““C:\Program Files\EPSON\EpsonRobotSoftwareInstaller”. Once you run the installer at the path above, it gives you the following instructions as outlined in step 2

Step 3 Package installer: Selecting packages to install

Please read the installation documentation for more details on the options below. The package installer allows users to select and choose what to install.



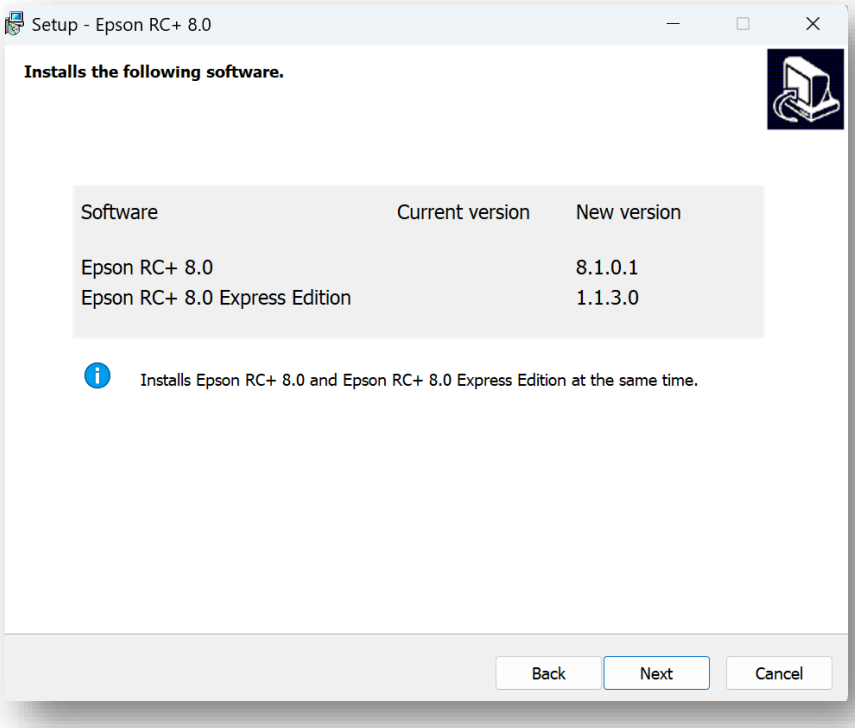
Note: It is **highly recommended** that users select Install RC+ after save option as the files are copied at the location which can confuse users. In the folder that users choose to install the files, RC+ software itself needs to be installed and can be located at "C:\Users\<username> \<Chosen folder location>\Epson_RC+_8_1_0_1_Web_Manual.zip\Epson_RC+_8_1_0_1_Web_Manual\EpsonRC80"



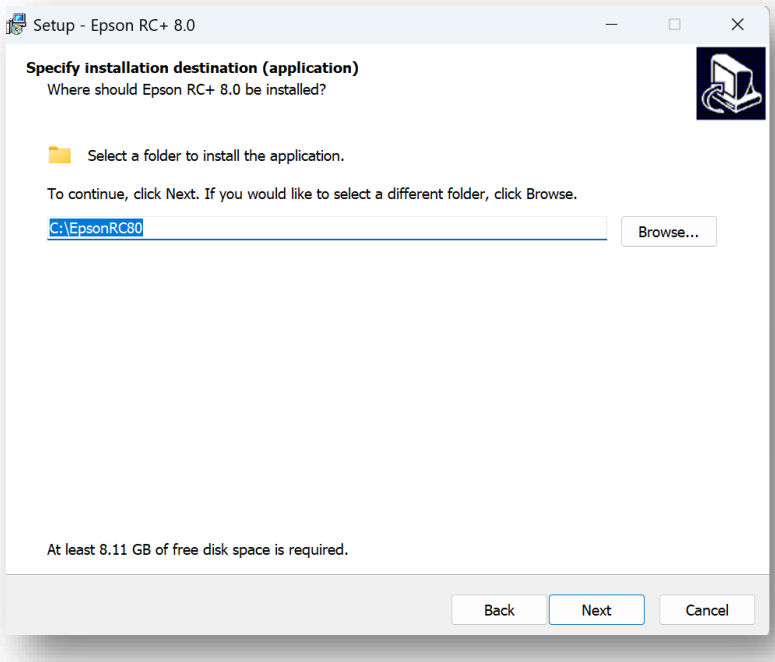
Select the setup file (if you did not select install RC+ after saving files) to finish installing RC+. It shows the user the version of RC+ that is going to be installed.

Step 4: RC+ Installation

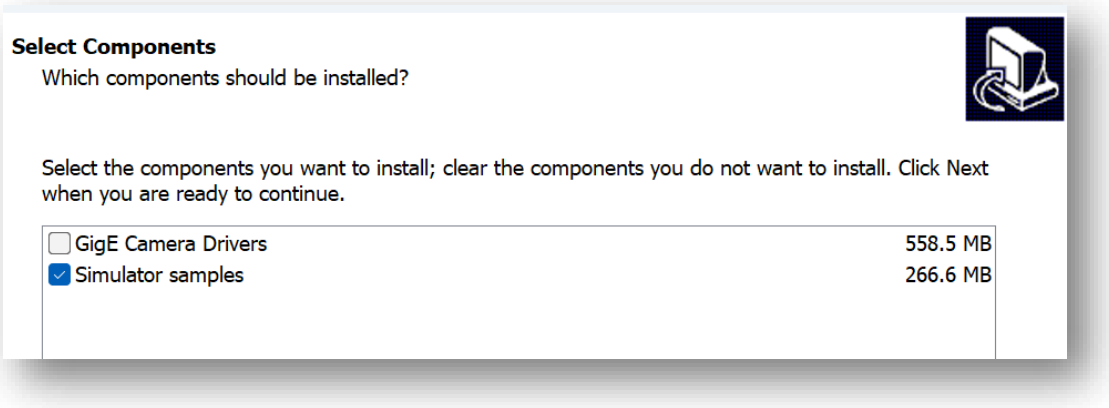
The RC+ installer outlines the version of RC+ that will be installed.



Specify the location where you want to install RC+



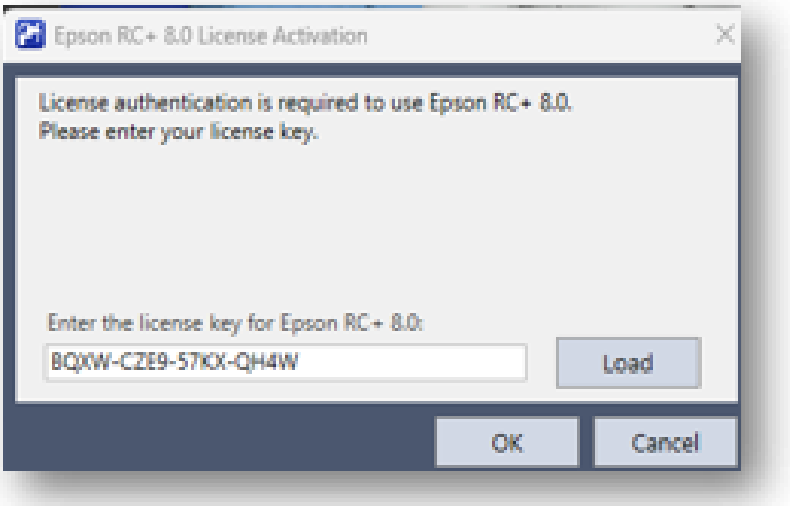
Select the components that need to be installed



Follow the instructions on-screen to finish installing RC+ 8.1. The installed files could be found at the path specified during installation (defaults to “C:\EpsonRC80”). The RC+ now is installed.

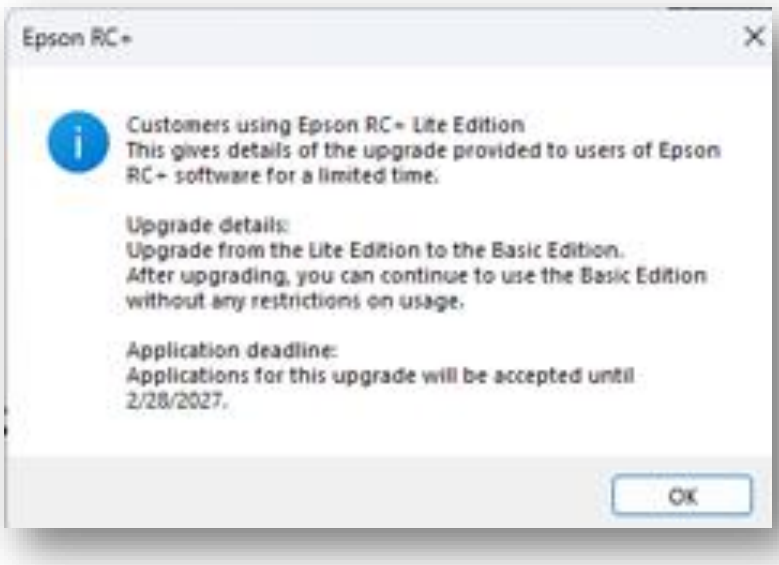
Step 4: Activating the license.

When you start Epson RC+ 8.0 for the first time, you will be prompted to enter your license key. Copy the license key for Epson RC+ Lite Edition and paste it in the field (see screenshot below). After entering the license key, click the [OK] button.

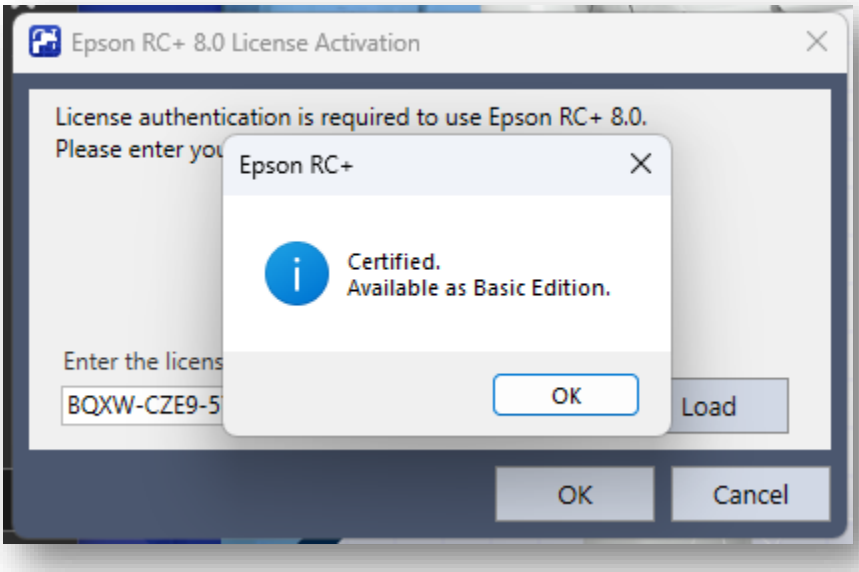


Key: “BQXW-CZE9-57KX-QH4W”

After entering the code, a message will appear detailing the upgrade process from Lite to Basic, click “OK”



A notification will appear confirming the installation of the Basic Edition. Authentication is now complete, and you are ready to use Epson RC+ 8.0.



Appendix B: EPSON RC+ 7.0 Software

EPSON RC+ 7.0 can be used in the following operating systems.

Windows 7 Professional Service Pack 1
Windows 8.1 Pro (EPSON RC+ 7.0 Ver.7.1.0 or later)
Windows 10 Pro (EPSON RC+ 7.0 Ver.7.2.0 or later)

Before Installing EPSON RC+ 7.0 Software

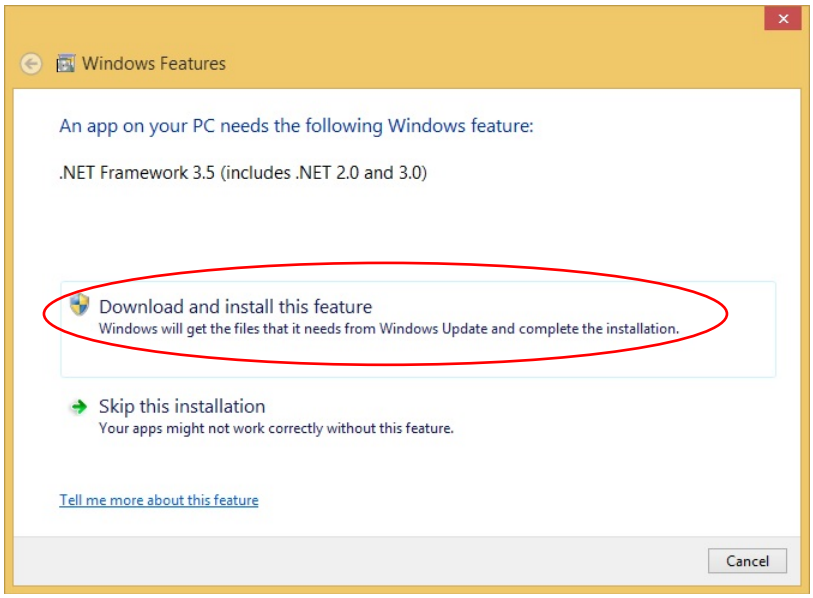
If you are using the Windows 8.1 Pro or later, follow the steps below and configure ".NET Framework 3.5" before installing the EPSON RC+ 7.0 software.

EPSON RC+ 7.0 cannot be used with the Windows 8.1 Pro or later if "NET Framework 3.5" is not configured.

When the computer can be connected to the Internet

If the Internet environment is available, insert the EPSON RC+7.0 setup DVD to the DVD drive.

The following dialog box will appear if ".NET Framework 3.5" is not configured.



Select "Download and install this feature" and install ".NET Framework 3.5" by following the instruction.
The EPSON RC+ 7.0 will be installed after ".NET Framework 3.5" is installed.

When the computer cannot be connected to the Internet

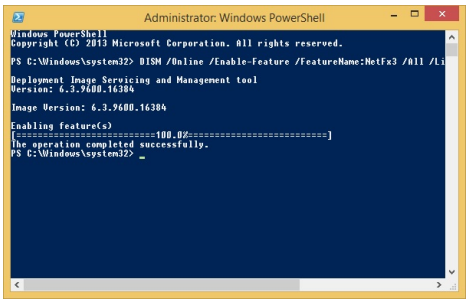
If the computer cannot be connected to the Internet, install ".NET Framework 3.5" from the media that you have installed the Windows 8.1 Pro or later.

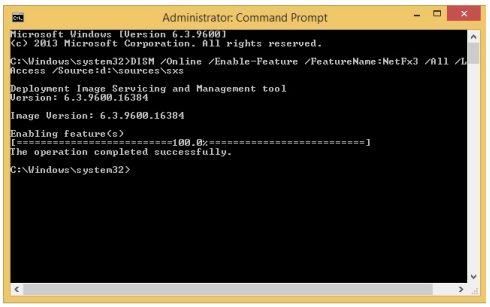
After installing ".NET Framework 3.5", install the EPSON RC+ 7.0.

If you do not have the installation media of Windows 8.1 Pro or later, install the feature in the environment where the Internet connection is available.

".NET Framework 3.5" can be enabled by specifying the installation media (ISO image or DVD) that you have installed the Windows 8.1 Pro or later from using Deployment Image Servicing and Management (DISM) command line tool.

1. Open the WindowsPowerShell or the command prompt window using the administrative credential. * WindowsPowerShell is recommended.
   (Select [Run as an administrator].)





2. Execute the following command.
   DISM /Online /Enable-Feature /FeatureName:NetFx3 /All /LimitAccess /Source:d:\sources\sxs

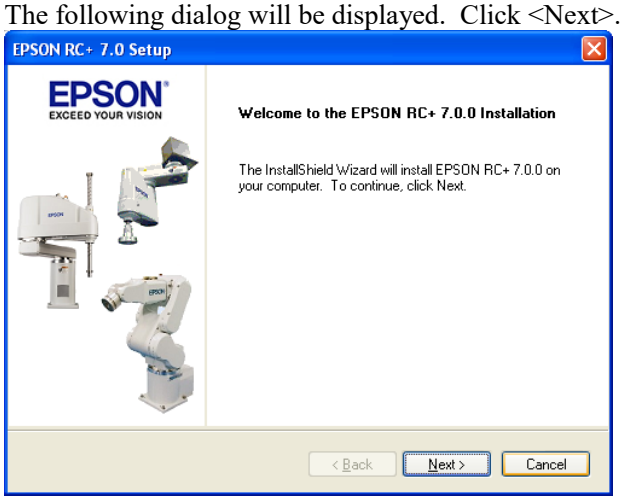
   * "/Source:d:\sources\sxs" is the path to the installation disc. Select the drive according to the PC environment.

EPSON RC+ 7.0 Software Installation

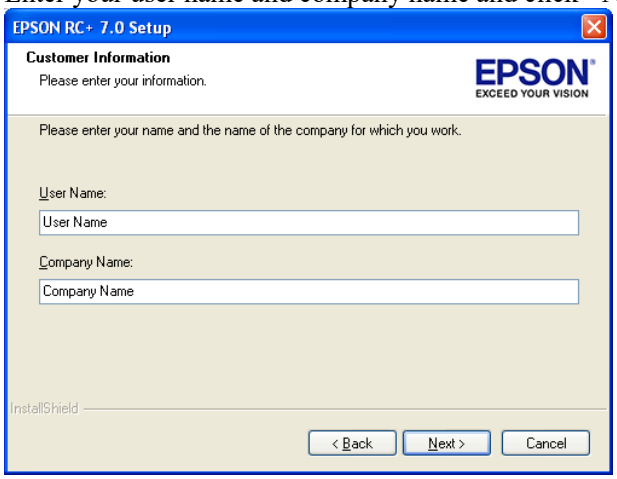
The EPSON RC+ 7.0 software needs to be installed on your development PC.

(1) Insert the EPSON RC+ 7.0 Setup DVD in the DVD drive.

(2) The following dialog will be displayed. Click <Next>.

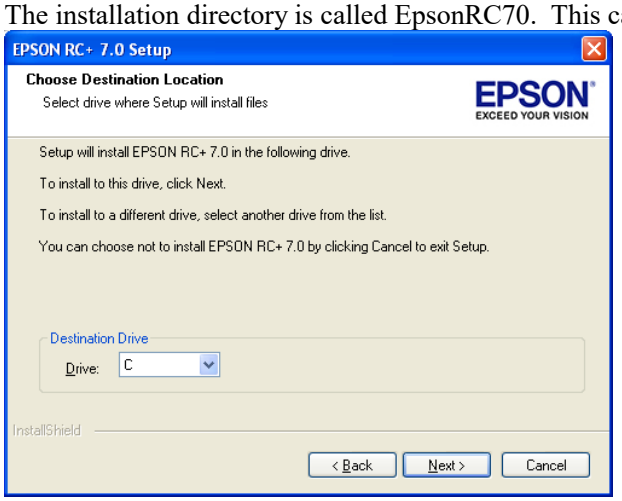


(3) Enter your user name and company name and click <Next>.

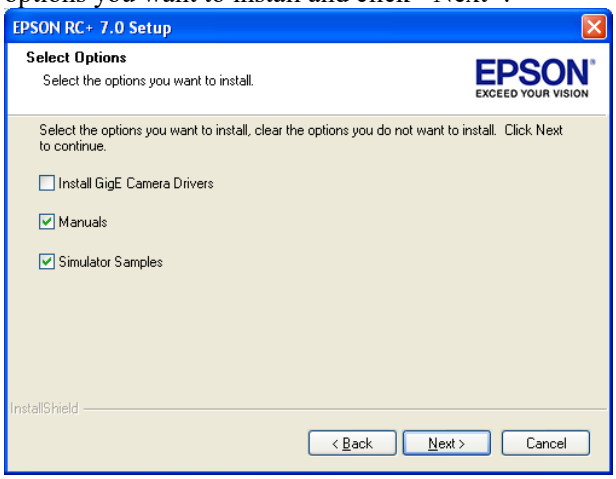


NOTE

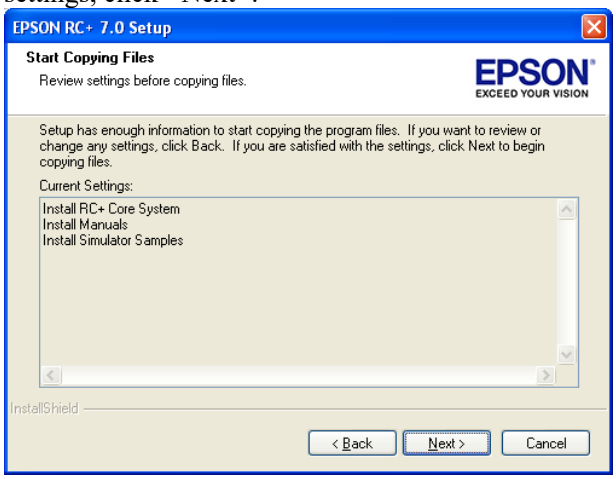
(4) Select the drive where you want to install EPSON RC+ 7.0 and click <Next>.
The installation directory is called EpsonRC70. This cannot be changed.



(5) The dialog for selecting the options to be installed will be displayed. Check the options you want to install and click <Next>.



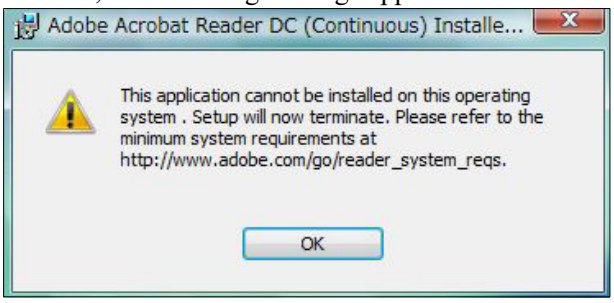
(6) The dialog to review the settings will be displayed. If you are satisfied with the settings, click <Next>.



(7) If required, install “Windows Installer” and “Microsoft .NET Framework 3.5” on your system. This may take several minutes.

NOTE

Adobe Reader needs to be installed on your PC in order to view the EPSON RC+ 7.0 manuals. If the installer cannot find Adobe Reader on your system, it will be installed at this time. Follow the instructions in the Adobe installer. Do not restart the system after the Adobe Reader installation has completed.
If installing the EPSON RC+7.0 to PC that Windows XP or Windows Vista is installed, the following message appears.



Confirm the message and click the <OK> button.
Adobe Acrobat Reader DC will not be installed.

(8) After the installation has completed, restart your computer.

The EPSON RC+ 7.0 software installation is now completed.

To install the service pack

If the following folder exists in the EPSON RC+7.0 setup DVD, the service pack is available.

\EpsonRC\Service_Packs

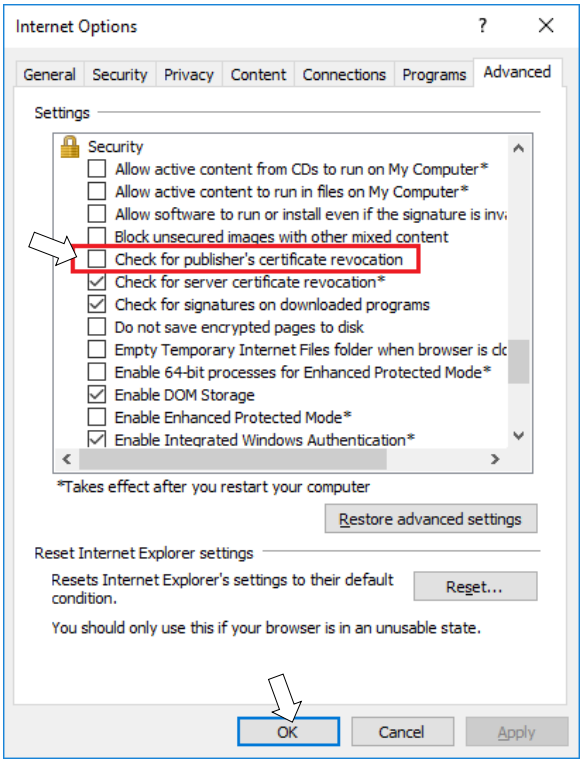
Install the latest service pack by double-clicking “erc***sp*.exe” in the folder. (***: RC+ version / *: service pack version)

For details of the service pack, refer to “readme*.txt”. (*: language)

After Installing EPSON RC+ 7.0 Software

EPSON RC+ 7.0 software may boot slowly when using PC with EPSON RC+7.0 software in an environment without the internet connection. Follow the steps below and change the configurations of the internet options.

(1) Start the Internet Explorer and display the [Internet Options] dialog.
Click the [Advanced] tab.



(2) Uncheck the [Check for publisher’s certification revocation] checkbox.

(3) Click the <OK> button.

EPSON RC+ 7.0 Software Update

NOTE

Make sure that EPSON RC + 7.0 is updated by a user with Administrator right.

Insert the EPSON RC+ 7.0 setup DVD into the DVD drive and follow the menu to update the software.